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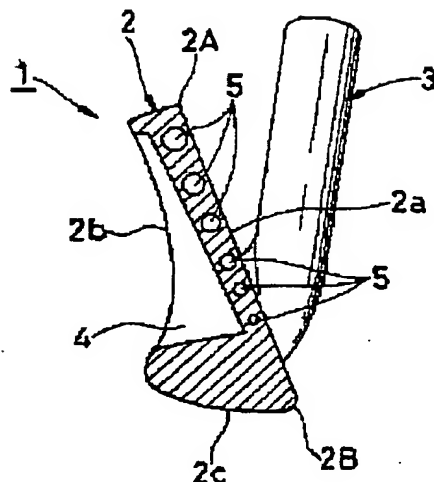
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TITLE : CLUB HEAD FOR GOLF



ABSTRACT : **PROBLEM TO BE SOLVED:** To increase the repulsion characteristics for a ball when it is hit, improve a carry, and adjust a center of gravity position of a head and ball hitting sound easily by providing a plurality of long holes which are parallel mutually in a ball hitting part of the head molded by a metal powder injection molding means.

SOLUTION: A head 1 of an iron club manufactured by a metal powder injection molding method is constituted in such a way that a ball hitting part 2 and a hosel part 3 are integrally formed by a metallic material such as, for example, titanium and titanium alloy and a recessed part 4 is formed on a back face 2b side thereof. Moreover, the ball hitting part 2 of the head 1 has a cross section of which wall thickness is gradually reduced from a top line 2A side on an upper side toward the vertical direction on a leading edge 2B side on a lower side. A plurality of long holes 5 which are along the horizontal direction are formed in parallel mutually across an interval in the vertical direction inside the ball hitting part 2. Moreover, a diameter of each long hole 5 is set in such a way that it is gradually reduced toward the leading edge 2B side on the lower side in accordance with the wall thickness form of the ball hitting part 2.

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